

## Page 1 of 1

All amounts are calculated in domestic currency.

es from 12/7/2015 to 12/7/2015

All Item ID/GL/WOs All Rec. Employees

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Reev Date/ Reev Emp	Reev Qty (PO U/M)	Cost Per Unit/ Reev Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor/DV	Vendor Name	VC-COP001	Thyssenkrupp Materials CA Ltd								
PO30542	11		M6061T6S.032 sf		12/4/2015	12/7/2015	144.0000	\$1.44	0.0000	0	\$206.92
CAD	No		6061-T6 Sheet 0.032" sf m13757		144.0000	DCUSER		\$206.92	0.0000	0	
Total Received Quantity:											144.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$206.93
Total Balance Due Quantity:											0.0000

69  
485

B I L L O F L A D I N G

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 967128  
Ship Date 03Dec15 at 14:57 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

① Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-873898- 1 Your PO # 30542  
ALUMINUM SHEET 6061 T6  
.0320 Nom X 48.0000" X 144.0000"

MTR

Heat Number Tag No  
127372B1 645289

Quantity PCS Wt LBS  
144.00 SFT 3 65

TOTAL: Tags 1 PCS 3 LBS 65

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 CUSH PACK GW. 90 LBS

\*\*\*\*\* CLOSED FOR THE HOLIDAYS \*\*\*\*\*

ON DEC. 25TH & 28TH, 31ST & JAN. 1ST.

WE ARE OPENED FOR BUSINESS ON DEC. 24, 29 & 30.

HAVE A HAPPY HOLIDAY SEASON!

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA

CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

DEC 07 2015

DAS  
26  
9-89

planche

Rec

Page: 1...Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

# B I L L O F L A D I N G

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 967128  
 Ship Date 03Dec15 at 14:57 From PFW  
 Probill  
 Via VIM TRANSFER  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE

Ship To: ( 1)  
 DART AEROSPACE

## B I L L O F L A D I N G

\*\*\*\*\*  
 \*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX  
 ALUMINIUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

CUSTOMER PO NUMBER: 5400262864-10		WORK PACKAGE:		CUSTOMER PART NUMBER: ALFLR01643		PRODUCT DESCRIPTION: HT Flat Sheet	
KAISER ORDER NUMBER: 1196463	LINE ITEM: 1	SHIP DATE: 09/30/2015	ALLOY: 6061	CLAD: BARE	TEMPER: T6		
WEIGHT SHIPPED: 10186 LB	QUANTITY: 467 PCS EST.	B/L NUMBER: 2056211	GAUGE: 0.0320 IN	WIDTH: 48.000 IN	LENGTH: 144.000 IN		
SHIP TO: COPPER & BRASS SALES 905 CARLOW DRIVE UNIT D BOLINGBROOK, IL 60490 US			SHIPPED TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US				

MHU 1933872: LOT 127372B1 39 pieces  
LOT 148621B6: 136 pieces  
MHU 1933877: LOT 127372B1 117 pieces  
MHU 1933896: LOT 127372B1 175 pieces

DAS  
14  
9-89 15/12/08

### Certified Specifications

AMS 4027/RevU ASME SB 209/Rev2010 ASTM B 209/Rev14 CMMP 019/RevD CMMP 025/RevU

Test Code: 1511

### Test Results:

LOT: 127372B1 CAST: 372 DROP: 17 INGOT: 5

Melted in USA  
(ASTM E8/B557)  
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T6	LT / 02 (Min:Max)	46.3 : 46.3 (319 : 319)	39.4 : 39.5 (272 : 272)	12.4 : 13.4

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.71	0.5	0.29	0.07	1.0	0.17	0.18	0.02	0.01	0.00	TOT 0.06

LOT: 148621B6 CAST: 373 DROP: 06 INGOT: 3

Melted in USA  
(ASTM E8/B557)  
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T6	LT / 02 (Min:Max)	46.3 : 46.5 (319 : 321)	39.5 : 39.7 (272 : 274)	12.7 : 13.2

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.69	0.6	0.31	0.07	1.0	0.20	0.18	0.02	0.01	0.00	TOT 0.06

Plant Serial: 4391867

Kaiser Order Number: 1196463

Line Item: 1

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404232695

CstAr

CstOr 271628

Wgt.: 65.028 LB

Date 11/30/2015

*Thomas Sanchez*

# KAISER ALUMINUM FABRICATED PRODUCTS

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

CERTIFIED TEST REPORT  
<http://Online.KaiserAluminum.com>

Chemistry:

	SI	FE	CU	MN	MG	CR	ZN	AL	V	ZR	OTHER
6061	MIN 0.40	0.0	0.15	0.00	0.8	0.04	0.00	0.00	0.00	0.00	MAX 0.05
	MAX 0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.05	TOT 0.15

Aluminum Remainder

## Miscellaneous Notes

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS 4027 also meets applicable requirements of cancelled specification AMS-QQ-A 250/1A Rev. A.

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: \* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. \* was melted in the United States of America or a qualifying country per DFARS 228.870-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. \* has been thermally processed in compliance with AMS 2777, where applicable. \* is mercury free, within the limits of detection of ASTM E1231 (<1ppm). \* is in compliance with RoHS 2, European Union Directive 2011/65/EU. \* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) 1907/2006. \* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

DAS  
14  
9-89

15/12/08

Plant Serial: 4391867  
Kaiser Order Number: 1196463  
Line Item: 1

Page 2 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404232695

CstAr

CstOr 271628

Wgt.: 65.028 LB

Date 11/30/2015

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6  
 DATE: 15/12/08

PO / BATCH NO: 30542/133757

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 144 sf  
 QUANTITY INSPECTED: 144 sf  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: .032"  
 THICKNESS RECEIVED: .032"  
 SHEET SIZE ORDERED: 4'X12'  
 SHEET SIZE RECEIVED: 4'X12'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS 14</u> DATE: <u>15/12/08</u>	SIGNED OFF BY: _____ DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30542

Purchase Order Date 11/23/2015

PO Print Date 11/24/2015

Page Number 1 of 9

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
2	M303R0.375	303 Round Bar 0.375"	11/30/2015 Yes 11/30/2015		12.00 ✓ f	\$2.92	\$35.00

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$35.00

3	M303R0.750	303 Round Bar 0.750	11/30/2015 Yes 11/30/2015		96.00 ✓ f	\$3.03	\$290.88
---	------------	---------------------	---------------------------------	--	--------------	--------	----------

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$290.88

PO Instructions: NO. PEC ST-869586  
NO. PEC ST-870627

Note:

11/24/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30542

Purchase Order Date 11/23/2015

PO Print Date 11/24/2015

Page Number 2 of 9

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

4	M304R1.000	304 round bar 1.00	11/30/2015	12.00 ✓ f	\$5.73	\$68.80
			Yes			
			11/30/2015			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$68.80

5	M6061T6B0.250X06.000	6061-T6 Bar .250 x 6.00	11/30/2015	24.00 ✓ f	\$3.85	\$92.45
			Yes			
			11/30/2015			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$92.45

6	M6061T6B0.500X10.000	6061-T6 Bar .500 x 10.00	11/30/2015	12.00 ✓ f	\$12.72	\$152.65
			Yes			
			11/30/2015			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

PO Instructions: NO. PEC ST-869586  
NO. PEC ST-870627

Note:

11/24/2015

2015-11-27





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30542**

Purchase Order Date 11/23/2015

PO Print Date 11/24/2015

Page Number 3 of 9

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** VENDOR'S TRUCK  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

**Line Total:** \$152.65

7 M6061T6B1.250X01.250 6061-T6 Bar 1.25 x 1.25 11/30/2015  
Yes  
11/30/2015

12.00 ✓  
f \$3.94 ✓ \$47.30

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$47.30

8 M6061T6B4.500X4.500 6061-T6 AluminumBar 11/30/2015  
4.500" X 4.500" No  
11/30/2015

8.00 ✓  
f \$64.00 \$511.97

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221  
NOTE: PLEASE CUT IN SECTION OF 4 FT

SP15-11-27

**Line Total:** \$511.97

**PO Instructions:** NO. PEC ST-869586  
NO. PEC ST-870627

**Note:**

11/24/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30542

Purchase Order Date 11/23/2015

PO Print Date 11/24/2015

Page Number 4 of 9

**Order From :**

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** CAD

**FOB** FCA - (Free Carrier)

9 M6061T6R0.750 6061-T6 Round Bar .750" 11/30/2015  
Yes  
11/30/2015

24.00  
f

\$1.46 \$35.00

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$35.00

10 M6061T6R1.000 ROUND BAR 1.00" 11/30/2015  
Yes  
11/30/2015

12.00  
f

\$2.92 \$35.00

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$35.00

11 M6061T6S.032 6061-T6 Sheet 0.032" 11/30/2015  
Yes  
11/30/2015

144.00  
sf

\$1.92 \$276.30

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER  
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
OR ASTM B209

**PO Instructions:** NO. PEC ST-869586  
NO. PEC ST-870627

**Note:**

11/24/2015

DEC 07 2015

DAS  
26  
9-89

SP. 15-11-27



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30542**

Purchase Order Date 11/23/2015

PO Print Date 11/24/2015

Page Number 5 of 9

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Line Total: \$276.30

12 M6061T6S.090 6061-T6 .090 Sheet 11/30/2015  
Yes  
11/30/2015

48.00 ✓  
sf \$4.45 \$213.50

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER  
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
OR ASTM B209

SP15-11-27

Line Total: \$213.50

13 M7075T6B1.250X2.000 7075-T6 BAR 1.250" X 11/30/2015  
2.000" Yes  
11/30/2015

24.50  
f \$19.14 \$468.82

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$468.82

PO Instructions: NO. PEC ST-869586  
NO. PEC ST-870627

Note:

11/24/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30542

Purchase Order Date 11/23/2015

PO Print Date 11/24/2015

Page Number 6 of 9

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

14	M7075T6B1.750X04.500	7075-T6 BAR 1.750" X 4.500"	11/30/2015	6.00	\$63.73	\$382.37
			Yes	f		
			11/30/2015			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$382.37

15	M7075T6B3.000X7.500	7075-T6 BAR 3.000' X 7.500" (order in billets)	11/30/2015	11.08	\$134.48	\$1,490.00
			Yes	f		
			11/30/2015			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

CUT TO SIZE: 16.625" X 8 PCS GRAIN DIRECTION ALONG 16.625"

Line Total: \$1,490.00

PO Instructions: NO. PEC ST-869586  
NO. PEC ST-870627

Note:

11/24/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30542**

Purchase Order Date 11/23/2015

PO Print Date 11/24/2015

Page Number 7 of 9

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

16	M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	11/30/2015	14.27	\$18.39	\$262.50
		Yes		f		
		11/30/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

**Line Total:** \$262.50

17	M6061T6B30000X01.500	6061-T6 Bar 3.00 x 1.50	11/30/2015	12.00	\$11.81	\$141.75
		Yes		f		
		11/30/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

**Line Total:** \$141.75

18	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	11/30/2015	12.00	\$5.92	\$71.05
		Yes		f		
		11/30/2015				

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**PO Instructions:** NO. PEC ST-869586  
NO. PEC ST-870627

**Note:**

11/24/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO30542**

Purchase Order Date 11/23/2015

PO Print Date 11/24/2015

Page Number 8 of 9

**Order From :**

VC-COP001

**Ship To :** DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

**Line Total:** \$71.05

19	M6061T6R3.000	6061-T6 RD BAR 3.000"	11/30/2015	FN	12.00	\$19.50	\$234.00
			Yes		f		
			11/30/2015				

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

NOTE: PLEASE CUT IN HALF 2 SECTION OF 6 FT

**Line Total:** \$234.00

20	71401-45	PROCUREMENT QUALITY CLAUSES	11/30/2015		1.00	\$0.00	\$0.00
			No				

**Procurement Quality Clauses**

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

2015-11-27

**PO Instructions:** NO. PEC ST-869586  
NO. PEC ST-870627

**Note:**

11/24/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO30542

Purchase Order Date 11/23/2015

PO Print Date 11/24/2015

Page Number 9 of 9

**Order From :**

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :**

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

**Line Total:** \$0.00

**PO Total:** \$4,809.34

**PO Instructions:** NO. PEC ST-869586  
NO. PEC ST-870627

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 6

**Change Date:** 11/24/2015